

Futuristic Opportunities for HYDROFLUOROOLEFINS (HFOs)

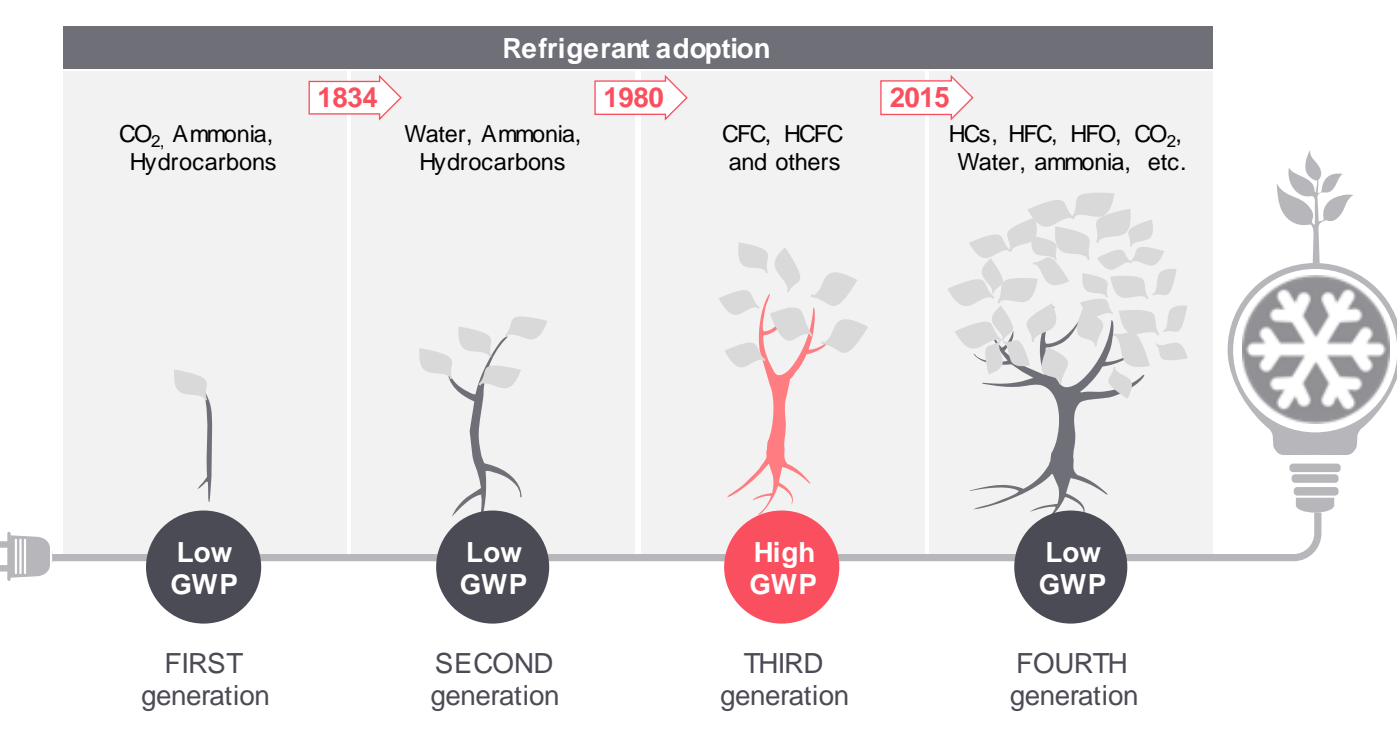
Kigali Amendment: Phasing Down CFCs and HFCs

- Agreed to on Oct 15, 2016, at the **28th Meeting of the parties to the Montreal Protocol**
- Sets out on HFC phasedown that **reduces consumption by 85%** in CO₂ tons equivalent.
- Timelines for phase out the HFCs and HCFCs
 - 2019 – 2036:** In **developed** countries
 - 2024 – 2047:** In **developing** countries

Constant development of new products is driven by the ozone-depleting potential of CFCs and HCFCs, as well as the environmental impact of first and second-generation products.

Many of these substances (HCs and HFCs), while being low in ozone depleting potential, possess a high global warming potential, necessitating their replacement.

On 5 April 2022, the European Commission made a legislative proposal to update the F-gas Regulation to align regulations with the European Green Deal and the European Climate Law – this is currently under negotiation with member states.

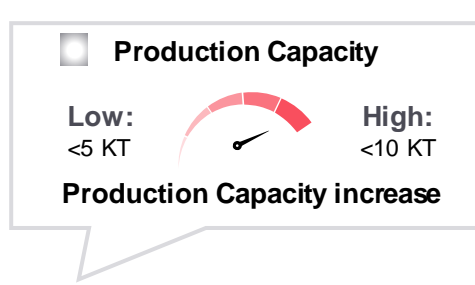


Core Thoughts on HFOs

By 2050, energy efficient cooling would reduce the demand for 1300 GW electricity generation

Till 2021, the use of HFO in refrigerants and blowing agents has helped avoid the release of **170 million metric tons** of CO₂e into the atmosphere.

– As explained in a Honeywell sustainability article



HFO 1234yf	HFO 1234ze	HFO 1233zd	HFO 1336mzz
<p>Mobile air conditioning (MAC) is a major application for HFO 1234yf, with commercial refrigeration being the second most preferred application.</p> <p>MAJOR SUPPLIERS Honeywell, ARKEMA, Chemours</p>	<p>The major application of HFO 1234ze is as a foam blowing agent, holding a significant share in the market. Other applications include aerosol propellants, refrigerants, and more.</p> <p>MAJOR SUPPLIERS Honeywell, Hubei University of Science and Technology</p>	<p>The major application of HFO 1233zd is as a foam blowing agent, holding a significant share in the market. Other applications include high-performance solvents, refrigerants, and more.</p> <p>MAJOR SUPPLIERS Honeywell, CENTRAL GLASS</p>	<p>The foam blowing agent is a major application of HFO 1336mzz, holding a significant share in the market. Other applications include aerosol propellants, refrigerants, and more.</p> <p>MAJOR SUPPLIERS Chemours</p>

The usage of HFO will be limited to only a few companies in highly regulated markets, primarily in the foam blowing application.

Mapping of Suppliers and Key Factors Impacting Prices of HFOs

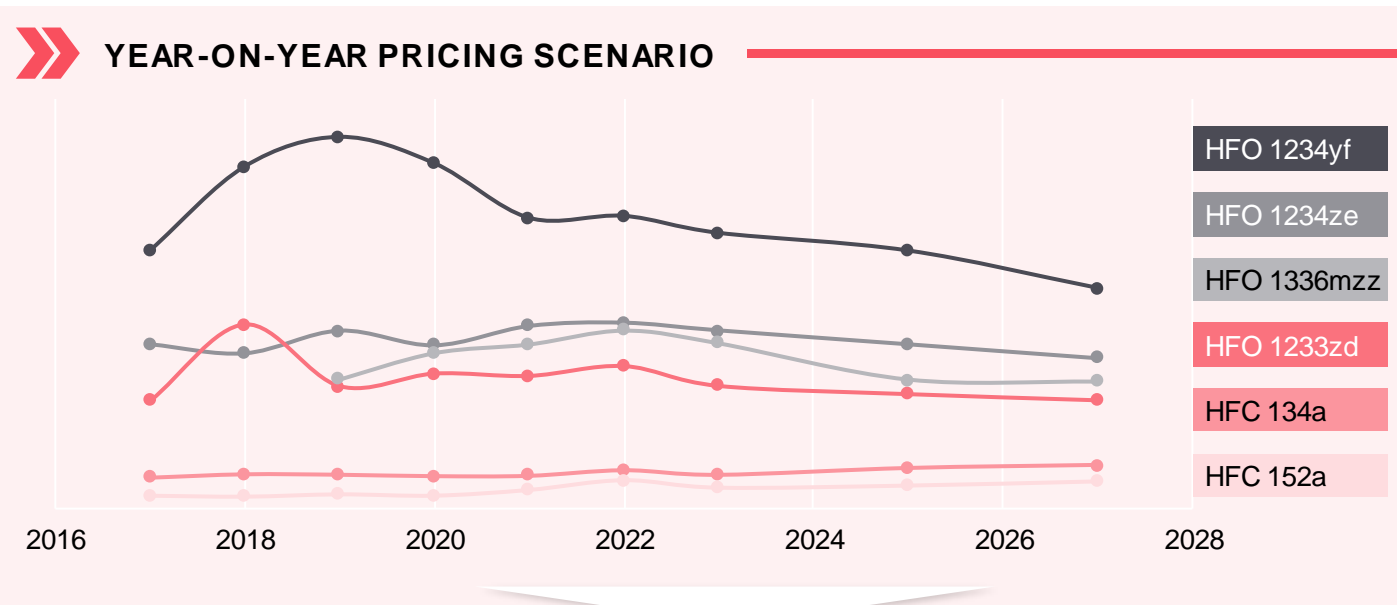
MAJOR MANUFACTURERS OF HFOs AND HFCs

The color indicates product offerings

Producers	HFC-134a	HFC-152a	HFO-1234yf	HFO-1234ze	HFO-1233zd	HFO-1336mzz
Honeywell	Yes	Yes	Yes	Yes	Yes	Yes
Chemours	Yes	Yes	Yes	Yes	Yes	Yes
DAIKIN	Yes	Yes	Yes	Yes	Yes	Yes
ARKEMA	Yes	Yes	Yes	Yes	Yes	Yes
HuoXin	Yes	Yes	Yes	Yes	Yes	Yes
Hubei University of Science and Technology	Yes	Yes	Yes	Yes	Yes	Yes
CENTRAL GLASS	Yes	Yes	Yes	Yes	Yes	Yes

The production process of HFOs is capital intensive and involves intellectual property rights. Moreover, only a few players are involved in the production process, such as Honeywell, Chemours, Arkema, and others.

As a result, prices of HFOs can vary due to the supply-demand gap caused by the limited number of players and the influence of intellectual property rights. To meet the future demand, companies are expanding their production capacity by 2024.



KEY FACTORS IMPACTING PRICES

	SHORT TERM (1-3 year)	MID-TERM (3-5 year)	LONG-TERM (5-8 year)
Capital & Processing Costs	High	High	High
Intellectual Property Premium	High	High	High
Competition	Low	Low	Low
Supply-Demand Gap	High	High	High

High capital costs, patenting, and licensing rights by key manufacturers have led to high prices for HFOs

Conclusion

- Efforts to reduce high global warming refrigerants through the **Kigali Amendment and Montreal Protocol** are necessary steps towards combating climate change and creating a **sustainable future**.
- These regulations have shifted demand towards **alternative/fourth-generation refrigerants** like **HFO, ammonia, and water**, creating **opportunities for chemical companies** while protecting the environment.
- The shift towards eco-friendly refrigerants not only benefits the environment but also contributes to **economic growth** by creating **new market opportunities and fostering innovation in the chemical industry**.

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