# H1 2020

# **EXECUTIVE LENS**

Summarized insights for Battery Energy Storage w.r.t. trends in technology, market, and players





# State of the art: Technology, research and patent assessment

## State of the Art – Battery Energy Storage in H1'20

- · Li-ion battery continues to bolster the electric vehicle industry with improvements by researchers and industry
- Solid state batteries and Lithium-Sulfur batteries have attracted a lot of research work in H1 2020. These
  battery technologies are being considered as the next in line to replace the conventional lithium ion batteries

## Upcoming technologies – a glimpse beyond 2030

OXIS

- Solid-State battery
  - ∎ Li-S
- Sodium ion
- Li-Air

# Emerging trends in cathodes for Lithium-Sulfur battery

- Composite cathodes
- Host Induced cathodes
- Other novel cathodes



ProLogium







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## Patent landscape in Battery Energy Storage – H1 2020

- ★\*\* \*\*
- China leads

- Lithium ion battery dominates filings
- CATL and BYD among the players with most filings



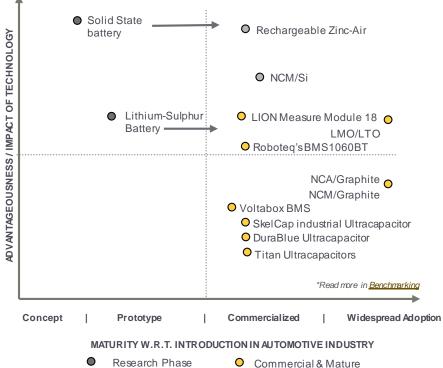
## Interview on Solid-State battery deployment-Ilika

"We have faith in SSB and we do think that they will be adopted eventually. There will be a time when suppliers will have an alternative with superior batteries than Li-ion battery and this is when it will be the time for SSB" - **Denis Pasero, product commercialization manager Ilika** 



## State of the Art – Battery Energy Storage in H1'20

Lithium-ion battery continues to be dominant and will do so for many years to come. Solid-state battery is gaining high research interest but the timeline for commercialization could be 2025-27. COVID-19 presents opportunities for South Korean and European battery suppliers to gain market share.



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- О Newly introduced
- Prototype/Demonstrated

#### Lithium ion batteries

Lithium ion battery continues to be dominant and will do so for many years to come. The continuous improvements in higher energy density. lower cost and larger cycle life are extending the time period of its dominance in the industry. Technology improvements are not only coming from research efforts but from carmakers and suppliers too who are working towards addressing the main challenges of cost and range.

- The Korea Institute of Science and Technology (KIST) is developing a composite carbon-silicon anode material that could address range and faster charging
- Ulsan National Institute of Science and Technology (UNIST) has developed an ion concentrate electrolyte that enhances cycling stability of Li metal batteries by forming a protective film on the anode.
- Many OEMS and suppliers are addressing the cost and range issues of lithium ion battery to support mass adoption of electric vehicles. GM and Tesla are working on "million-mile" batteries that could break the \$100/KWh barrier and could be commercialized from 2021. Read more about the patent filing status here.

These research and industry efforts are stretching the position of lithium-ion battery which is also evident by the large number of collaborations of OEMs with suppliers for long term supply contracts of lithium -ion batteries. The examples worth mentioning are Tesla-Panasonic. Lucid Motor-LG Chem LG Chem-Tesla-CATL etc.

#### Emerging technologies

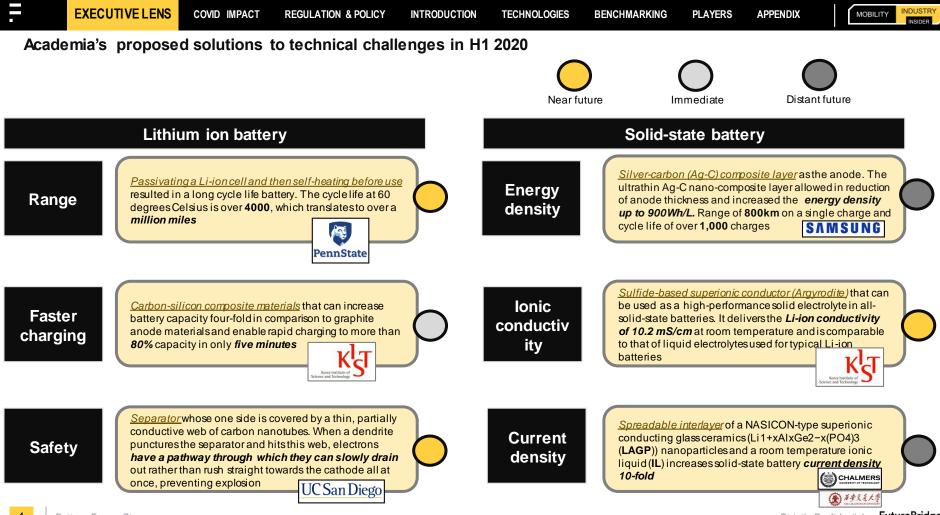
Solid state batteries and Lithium-Sulfur batteries, which are being considered as the next in line to replace the conventional lithium ion batteries, have attracted a lot of research work in H1 2020.

- Among the two, Solid-state battery is the most promising one which is evident by the number of industry dev elopments tracked during H1 2020. This technology has been prototyped by various companies and research groups but it remains to be proven in operation. Recent developments of this technology show that cycle life, energy density and ionic conductivity - the technology's main challenges - are improving.
- On the other hand Li-S battery research is mostly focused on development of novel cathodes to improve the overall performance. We have presented some emerging trends in novel cathodes as highlighted by various research institutes

COVID-19 is still having a serious impact on the global battery industry and could reshape the supply chain.

- China was the most adversely hit geography but has took some important steps towards road to recovery
- Europe has accelerated its plans towards Energy transition as it has realized the importance of having its . own battery supply chain to minimize the dependence on Asian suppliers.
- The pandemic has given an opportunity to Korean battery makers to benefit from the EUEV market.

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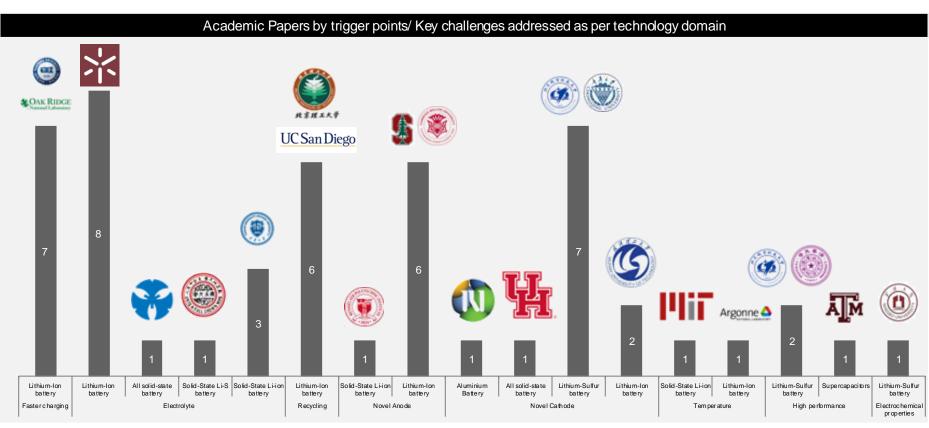


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APPENDIX

# Research Focus – Distribution of papers by sub-technology (1/2)

New innovative methods to speed up the charging time of lithium-ion batteries and improve performance stand out in terms of their potential



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## Key findings for Top 50 academic papers in 2019 (2/2)

- The majority of papers are related to lithium-ion battery followed by Li-S battery which shows that research in lithium-ion battery is intensifying. This is mainly due to the monopoly enjoyed by li-ion battery in today's electric vehicle market.
- Furthermore, as expected, China leads battery research publications in 2019 as it is major hub for the global battery market. USA comes very close to China in terms of the number of papers published in 2019 which shows that USA is also gearing up for some serious competition in future.
- The major areas of focus in 2019 were faster charging, recycling, high performance batteries, novel anodes, cathodes and Electrolyte.

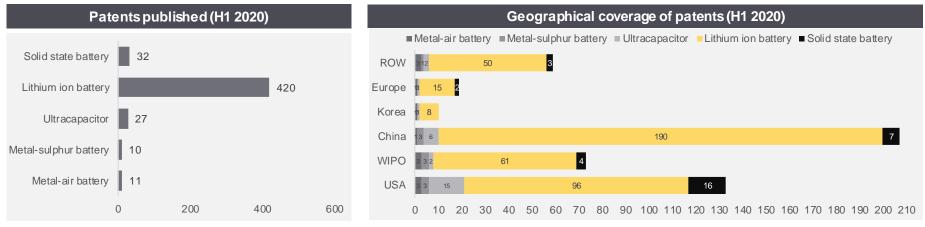
### Things to watch out for

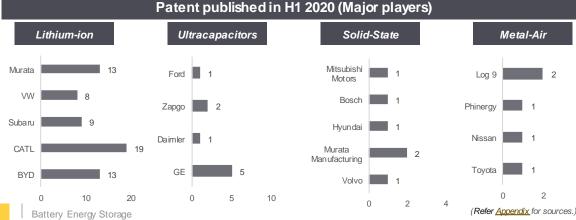
- Faster charging is key to accelerate mass adoption of electric vehicles. Electric vehicles will only be truly competitive when they can be charged as fast as refilling a
  gas tank
- Traditional LIBs based on intercalation compounds are approaching their theoretical energy density limits and as such alternate chemistries such as Li-S, Solid-State battery etc. should be considered for high energy density and thus enhanced performance
- Novel anodes and cathodes can lead to better stability and working of batteries. Some materials to focus are composites, polymers, MOF derived composites, etc.
- Electrolytes with high Li-ion conductivity and Li-ion transference number should be readily deployed as it not only enhances faster charging capability of cell but also improves parameters such as cyclic performance, capacity retention and low er corrosion of anode and cathode (if any)
- Amid shift of automotive industry tow ards electrification, batteries are being produced at enormous rate. While as batteries are considered as holy grail for future of automotive industry, there are concerns about some serious threat to environment as the used batteries lead to high w astage. Hence environmental-friendly recycling becomes need of the hour
- Second-life of batteries should be considered prior to recycling as it presents an opportunity to squeeze value out of existing resources



## Patent landscape in Battery Energy Storage – H1 2020

Patent activity for alternate sources of power is very high as automakers are looking for suitable and more efficient, durable battery technologies





#### Analyst comment

- The patent activity in case of Li-lon and Solid-state battery is very high than its industrial activity.
- Lithium Ion battery had the highest number of published patents in H1'20.
- China leads the race in the number of patents published. This comes despite the pandemic of COVID-19 halting all the operations and activity. China is expected to make Vshaped recovery and emerge once again as leader. That's why China's activity in innovating technologies has been very high in H1 2020.
- Companieslike Murata manufacturing, CATL, BYD, and GE were the most active players in terms of patent filings in H1 2020.

for sources.)

TECHNOLOGIES BENCHMARKING



## Ilika's views on commercialization of solid-state batteries

Company website: https://www.ilika.com/

Insider Link: https://industryinsider.futurebridge.com/company/details/5db6bda5857ad8a94a737990

Ilika: "Ilika is a company dedicated to the development and manufacturing of solid-state batteries. On the low format, micro batteries for IoT and meditech and larger batteries for EVs. Ilika has recently received funding to go into the scale-up and manufacturing of its micro-batteries for IoT, meditech implants and industrial sensors. The plan is to scale-up and transfer the technology in the next 18-24 months and start volume manufacturing in about that time. The technical readiness level of larger batteries is lower. So we are just finishing the three early step development programfunded by the UK Faraday battery challenge program. At this moment Ilika has small lap scale pilot line for development and evaluation only. The plan is to go to manufacturing in two steps. Firstly setting up some MWh pilot facilities in UK by 2025 and secondly transferring it to GWh capacity."

#### What are the current challenges in SSB and how could it be resolved?

**Ilika:** "As we know that SSB has no liquid electrolyte and we also know that a liquid with Li ions in it will conduct li faster than a sold. Hence people are looking for various types of materials such as polymers, mixtures of glass, sulphides, oxides etc. in order to solve the problem of faster conduction of ions in SSB. As we move towards more and more full solid state, the problem of conduction is getting more difficult. Hence there is a need to find tactics about the process of depositing anode, cathode and electrolyte close enough for faster conduction but far enough so that there are no electric shocks. It depends on company's view on what time in market is valid for them. We think that we want to be providing the highest density batteries to those markets so we are taking time to the research."

#### What do you think in the commercial ready version of 2025 that Ilika is working for will reach in terms of energy density?

**Ilika:** "We do have a roadmap both in terms of manufacturing and specifications of batteries and the energy density is going up year after year. We tend to start manufacturing and make the batteries available that have commercial attraction in terms of energy density. So we are planning by that stage to be at least 350-400 Wh/L to start with and then carry on using processes to increase this number. This is a little bit early for us. We are currently doing alpha samples now and the energy density is lower than what I stated but we do think that there is a potential for this technology to have improved cycle life and energy density."

#### Which application will SSB serve in most appropriate way?

Ilika: "We are developing materials and processes to get a low cost battery. We have created print type processes that can produce low cost batteries. We think we have good knowledge of materials and processes such as print type which will provide superior quality batteries. In reality with some tweak in the cell format, we could approach a lot of markets but in terms of larger batteries what we are finding now is that these batteries could benefit from energy density and cost for smaller formats than for EVs and right now we are getting a lot more interest in the consumer electronics market mainly because they have shorter time to market and are really interested in testing this technology soon with any improvement in terms of energy density and usage of formfactor."

#### Will SSB replace Li-lon battery or maybe in near time we can see some other battery technology giving a serious competition to SSB?

**Ilika:** "We are airring to use materials and processes that actually are not very different to li ion batteries so that we can get the switch from ii ion to SSB as simply as possible. This is why we are not offering SSB's for larger formats through our VDP that we use for micro batteries. We got adapted process for SSB that is airring to be as near as possible to li ion process but not completely the same though to help with the adoption of SSB. SSB are not going to take overli ion batteries straight away. Its still going to take a bit of time, later in the decade. Also SSB still have an issue with the supply chain as the some materials like solid electrolyte needs work from supply chain and many materials are not available in large volumes."



Interviewee Profile

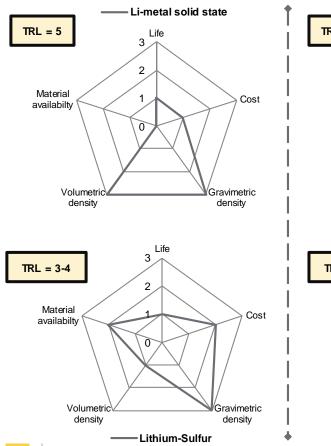


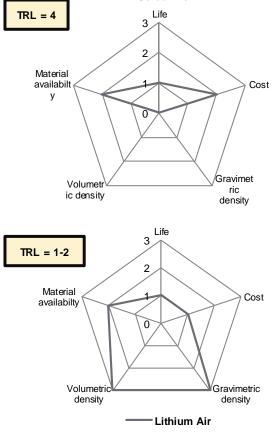
Denis Pasero Product Commercialization Manager LinkedIn: <u>https://uk.linkedin.com/in/denis-pasero-</u> <u>phd-acim</u>

"We have faith in SSB and we do think that they will be adopted eventually. There will be a time when suppliers will have an alternative with superior batteries than Liion battery and this is when it will be the time for SSB"

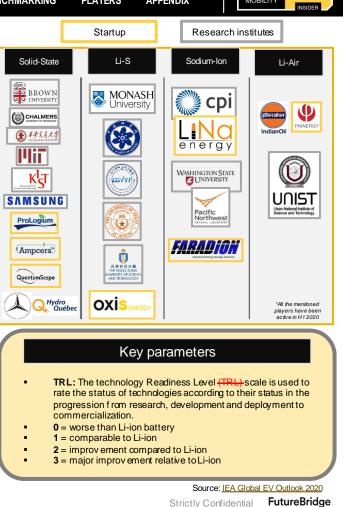
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Upcoming technologies – a glimpse beyond 2030 (1/2)





Soidum ion

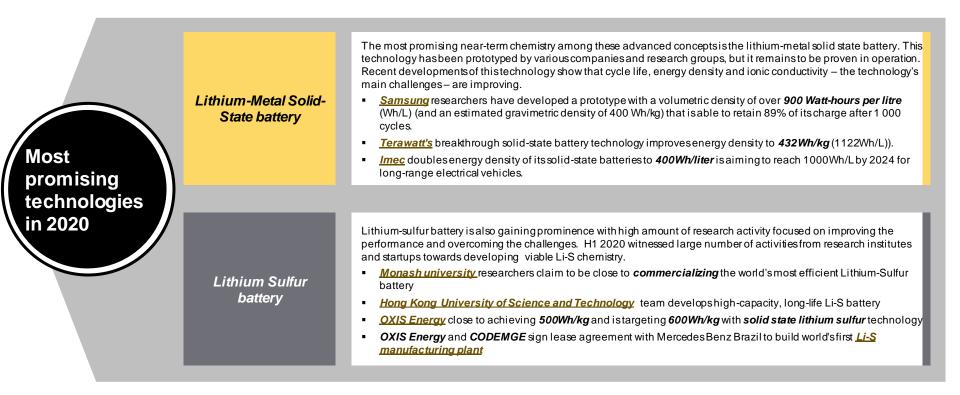


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# Upcoming technologies – a glimpse beyond 2030 (1/2)

For the period after 2030, there are a number of potential technologies that might be able to push the boundaries beyond the performance limits imposed by Li-ion battery technology. Lithium-metal Solid state battery seems leading the front.





# Research focus – Emerging trends in cathodes for Lithium-Sulfur battery

Novel cathode types are being used to address specific parameters such as energy density, specific capacity, cyclability and decay rate in Li-S batteries to improve its overall performance

### **Composite cathodes** as efficient Li–S battery cathodes with high reversible capacities and slow decay rate



**SnS@C/S MS** cathode with initial capacity of 1074.7 mAh g-1 at 0.1 C and ultra-stable cycling performance with a slow capacity decay rate of 0.073% per cycle over 600 cycles at 0.5 C  $\geq$ 



 $S@C/Co_3O_4$  composite cathode long-term cyclability over roughly 1000 cy cles at 1 C and 2 C with low decay rates of 0.076% and 0.062%, respectively  $\geq \geq$ 



**NOPC-2/S** cathode with a reversible capacity of 449.3 mAhg<sup>-1</sup>, even after 400 cycles at 1C with only 0.085% capacity fade per cycle  $\ge$ 



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**TACWS** cathode exhibit high initial discharge capacities of 1041.7 mAh  $g^{-1}$  at 0.1 C, and outstanding capacity retention of about 77.5% after 500 cycles at 0.5 C  $\ge$ 

# Introduction of host materials in cathode for high cycling stability

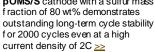




with a highly stable capacity at ~1000 mAh g−1 under a charge/discharge current of 0.2C for 200 cycles and a columbic efficiency of 100% ≥≥

Gigaporous carbon microsphere as

host exhibits high cell performance





Sev en-fold improvement in cy clability is seen by introducing Te at the cathode  $\geq\geq$ 



NiCo2S4/S cathode with a sulfur loading of 8.9 mg cm-2 exhibits high areal capacity of 8.3 mAh cm-2, low polarization and high cy cling stability ≥>

# Other novel cathodes enabling high performing Li-S batteries



Sulf urized polyacrylonitrile (SPAN) cathode in solid-state Li-S battery delivers an ultrahigh initial discharge capacity of 1793 mAh g-1 at 75 °C with high columbic efficiencies and stable cy cling performance >>



cathode

Bio-composite cathode

Poly mer-Composite

cathode

**RBC-mimetic** micro cel cathode delivering the discharge capacities of 995 and 720 mAh g-1 after 500 and 700 cycles at 0.5 and 2 C, with the capacity retention around  $80\% \ge$ 



**NNH/PC/S** cathode guarantees a sufficient output in specific capacity of  $583.9 \text{ mAh g-1} \ge$ 

Hybrid cathode

TiN/rGO-S) cathodes demonstrate rapid charge transfer, lower polarization, f aster surface redox reaction kinetic and enhanced stability cycling performance ≥≥



T = 5 L P

### Emerging trends in H1 2020

- · Europe launching battery projects to accelerate the European Energy Transition
- OEMs and Suppliers investing millions for expansion of battery facilities in a race for supremacy
- Million-mile and low cost/KWh batteries are being worked upon for early commercialization
- Research in battery materials for improved versions to address various performance issues

### Key developments among major categories

🗆 = BASF

The Chemical Company

UC San Diego

- Product unveiling
- Investment in battery facilities
- Partnerships
- Million mile and low -cost battery



A total of ~\$12.6 billion spent by OEMs and Suppliers in H1 2020 for battery activities

#### Collaboration and partnerships proliferated in H1 2020

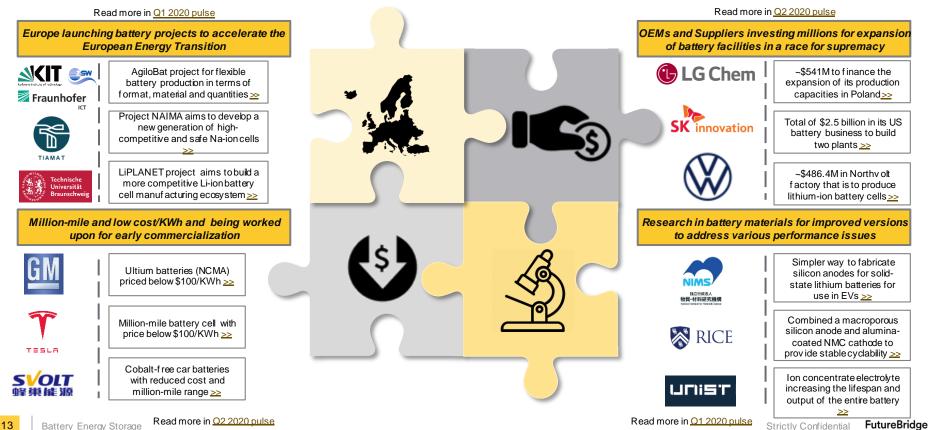
OEMs and Suppliers were very active during H1 2020 in relation to partnerships. There was high activity from the players despite the pandemic of COVID-19 as OEMs were focused on securing the supply contracts for their electrification roadmaps

# Top highlights of H1 2020

# Highlights – H1 2020

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Europe is accelerating its efforts to reduce dependence on Asian suppliers and build its own battery hub by means of investments and funding in battery facilities while as research into battery materials continue to bolster the automotive industry.





- Samsung revealsnew solidstate lithiummetal battery with 900Wh/L density
- BYD launched the Blade . **Battery** intended to mitigate concerns about battery safety in electric vehicles.



- establish a more sustainable supply to European car makers • sign MoU for UK's <u>30</u> Gigafactory enable scalable production of a diverse
  - batteries BASF to build new cathode active materials production

he Chemical Compa

- AMTE Power and Britishvolt product portfolio of lithium ion
- site in Germany

amte MORYOW

- Volkswagen to invest another \$200Min Quantum Scape to advance the joint development of solid-state batteries and to prepare for their large-scale production
- CATL invests around \$410M in new battery research centre - 21C Lab that will focus on the development of nextgeneration batteries and new energy conversion systems



- lithium-ion batteries
- University of Texas team uses telluriumas cathode additive to improve Li-S performance
- UCSD researchers develop draining safety feature for Limetal batteries

UC San Diego

**BROWN** 

🖲 🗇 UNIVERSITY



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- China's SVOLT launches million -mile cobalt-free car batteries and to be expected
- Tesla-to launch their million-• mile battery in China first aiming to break the \$100/kWh barrier
- **GM** reveals new ultium • batteries likely have cells priced below the \$100 per kilowatt-hour mark due to a reduced reliance on cobalt.

**SVOLT** 

TESLA

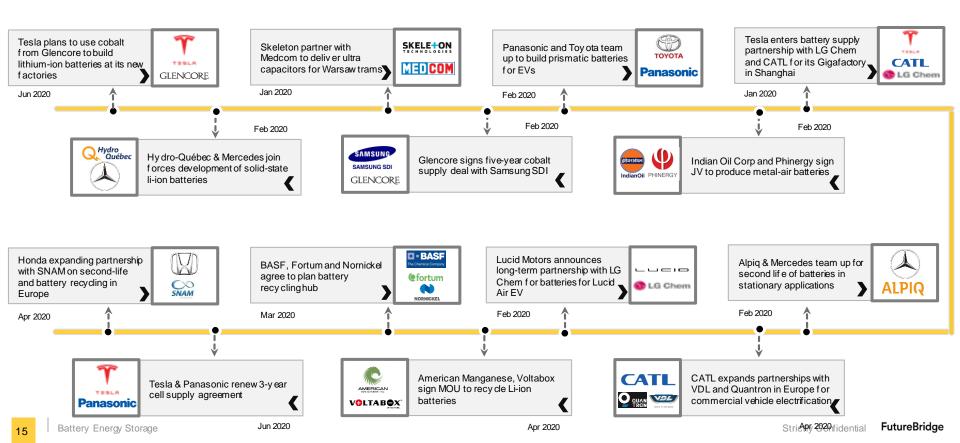
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## Collaboration and Partnerships – H1 2020

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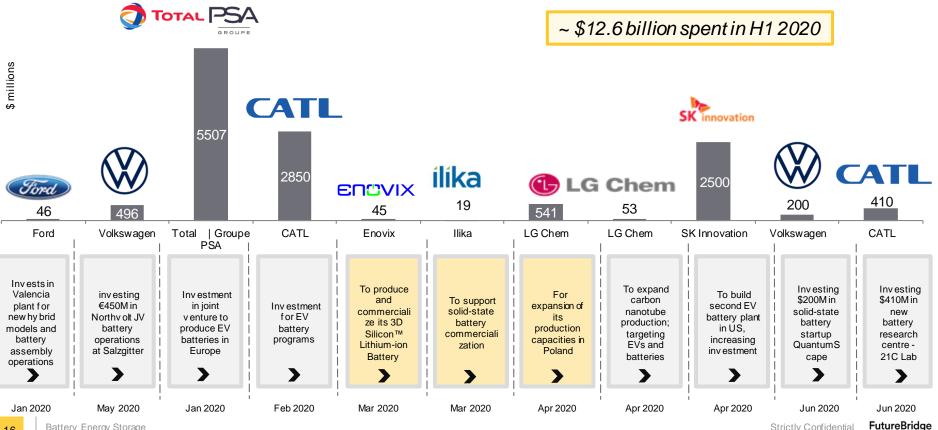
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## Funding and Investments – H1 2020

Large number of investments by OEMs and Suppliers is evident in 2020 with main focus on either expansion of existing battery facility or building new factories across globe to establish dominance. Asian suppliers were the front runners during this period



Battery Energy Storage

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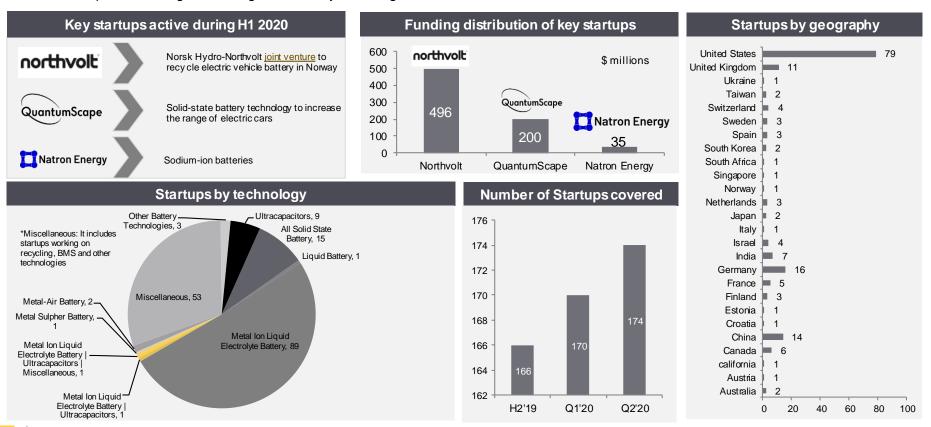
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MOBILITY



## Startup Tracker summary: For more information <u>access</u> our Startup Tracker

Of the 174 startups we monitor, 51% are working on Metal-ion battery. USA leads as the major startup hub followed by Germany and China. Northvolt and QuantumScape secured highest funding both done by Volkswagen.





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### Actions and Impact of COVID-19 – Asian, Europe and the USA

- Korean battery makers to become winner in growing European EV market
- European Lithium-Ion Battery Dilemma Build Or Buy?
- USA slow ly trying to build its battery competency



### Road to recovery - Key strategies to overcome the pandemic loss







#### Future Outlook – Short term and long term

Asian suppliers look favorites to continue dominating the battery industry sector post covid-19 with large amount of investments being done to expand the production facilities even in the current scenario as compared to Europe

## European Energy Transition – Acceleration in efforts owing to push by COVID

A total of <u>\$6.7billion</u> investment in 2020 till June A total of <u>\$488 million</u> funding in 2020 till June

#### Inding in 2020 till June

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COVID and consequences in BES industry Europe



## Actions and Impact of COVID-19 – Asian, Europe and the USA

China is expected to make a V-shaped recovery from the COVID pandemic and is expected to continue its road to battery dominance while as Europe is spending billions in order to build its own battery hub and cut reliance on Asian suppliers



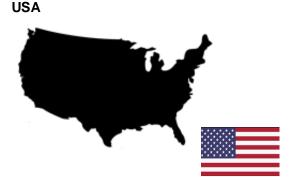
#### Korean battery makers to become winner in growing European EV market

- Serious fall in the world's two biggest economies was driven by the Chinese government's decision to reduce subsidies and the economic slowdown in the U.S. Korean battery makers will become unexpected beneficiaries from the move. LG Chem already decided to build manufacturing facilities in Poland in 2016, with two other makers of Samsung SDI and SK Innovation also seeking to ramp up their battery output in Hungary since 2017 and 2018 respectively
- China's attempt to fight the coronavirus outbreak has led to delay ed production across a number of battery production f acilities located in key coronavirus hit provinces and is expected to lower the output of Chinese battery manufacturers by around <u>26 GWh</u> in 2020



European Lithium-Ion Battery Dilemma — Build Or Buy?

- Although European battery manufacturing is growing apace, much of the planned fabrication capacity in the EU is from Asian giants like <u>CATL</u> who opened a 14 GWh capacity plant in in Thuringia, Germany
- These Asian incursions into the European battery market are being actively supported by funding bodies anxious to maintain a supply of low-cost batteries for Europe's rapidly electrifying auto industry. E.g. EIB approved €480 million loan for LG Chem to build 35 GWh plant in Poland
- Outgunned on manufacturingscale, Europe is betting on research that could allow it to undercut Asian battery makers on price. EU is injecting cash into concepts across all technology readiness levels (TRLs) and chemistries. Many projects such as NAIMA, LiPLANET etc. have been launched in this regard



USA slowly trying to build its battery competency

- In the race to make more batteries, Europe is beating the US with a little help f rom China. By 2023, Europe will have more lithium-ion battery manufacturing capacity than the US
- The US gov ernment has done little to support its electric-car industry, which continues to rely heavily on the success of Tesla
- Although US is f ar behind Europe and China, it has made some efforts towards establishing battery production facilities by providing incentives to companies such as LG Chem, SK Innov ation etc. to setup plants
- The DOE has also play ers a vital role in setting up offirst lithium-ion battery recycling R&D center:<u>ReCell</u> which will help the United States grow a globally competitive recycling industry and reduce our reliance on foreign sources of battery materials

# >> Other latest deliverables to read

# June 2020 – BES Bulletin 2.0 ≥>

### What's new in bulletin?

- 1. In-depth analysis of developments that happened in the month of May from different angles like Funding, investments, Collaborations etc. to give compressive view of the plans of the players in BES.
- 2. Spotlight showcasing the acceleration of European Energy Transition particularly after the COVID-19 pandemic

# Upcoming Webinar:

COVID-19's impact on Battery Energy Storage for Mobility

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