



Industrial Innovations in Food Manufacturing

Artificial Intelligence Focus

Q1 | 2020

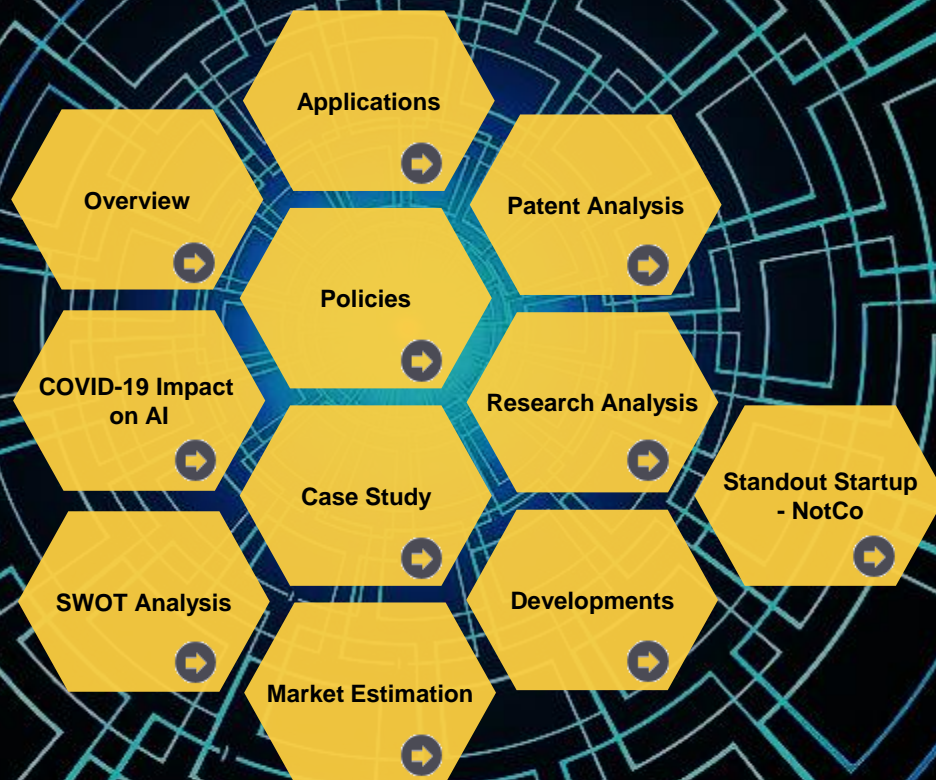
INDUSTRY PULSE



FOOD & NUTRITION
INDUSTRY INSIDER

FutureBridge

Contents: Q1 Pulse – Artificial Intelligence

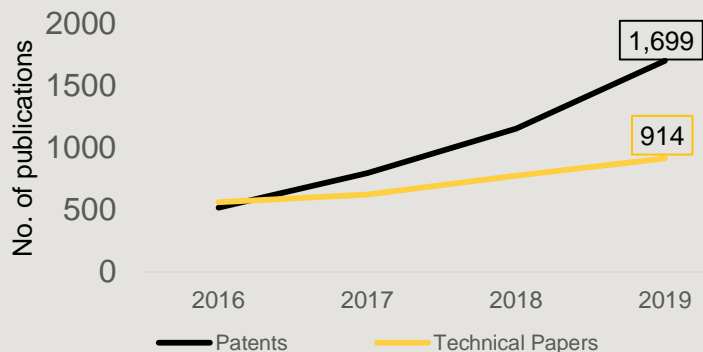


Overview: Q1 Pulse – Artificial Intelligence

Artificial Intelligence (AI) Learnings

- The global AI market is expected to grow to **USD 6 trillion** in **2025** with a **CAGR** of **30%**
- The AI technologies **predictive** and **analytical** capabilities are being explored to **create consumer acceptable products** and **efficient processes**
- The segment is expected to **rapidly rise** with **increased push** towards **digitalization** due to the **COVID-19 pandemic**
- **North America**, **Asia-Pacific**, and **Europe** are regions with the **highest developments** in the segment

Overview of AI developments (Global, 2016-2019)



Technology & Solutions

- Artificial Intelligence has found **use in every aspect** of **food supply chain** such as **increasing processing**, **lowering errors**, **predicting supply chain shortfalls** as well as **assessing workers** in the industry
- Standout startup **NotCo** (Chile) utilizes **AI technology** to create plant-based products that can **mimic animal protein**



Policies

- Countries in the **Asia-Pacific** and **European** region are increasingly framing **policy roadmaps** for the AI technology
- **UAE** has created a **Ministry of AI** to **regulate** the industry with a viewpoint of being a front-runner in the technological revolution



Technical Papers

- Research in the **AI segment peaked in 2019** with **914** research paper focused on **applications** of AI in **predicting consumer acceptability** and **efficiency of equipment**
- **North America** and **Asia** are the regions with the **highest papers** published. **US**, **China**, **Japan**, **UK**, and **India** being the top 5 countries with research published



Patents

- **AI patents** witnessed steady increase with **1966 published patents** in **2019**
- Established companies such as **IBM** (US), **LG Electronics** (South Korea), **Microsoft** (US), and **Kraft Foods Group Brands** (US) are highly active in AI-based patent segment



Player Strategy

- **Startups Worximity Technology** (Canada), **Covariant** (US), and **LeanDNA** (US) are receiving higher funding to **expand their technologies** and their **geographical reach**
- Established players such as **Sony** (Japan) and **Kerry Group** (Ireland) are expected to **increase competitiveness** in the segment with their **technological expertise**



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- The **COVID-19** pandemic is expected to push **AI** faster in the global market with **increasing investments** observed in the segment.
- AI is finding use in **increasing processing, lowering errors, predicting supply chain shortfalls** as well as **assessing workers** in the industry.

Fun Fact

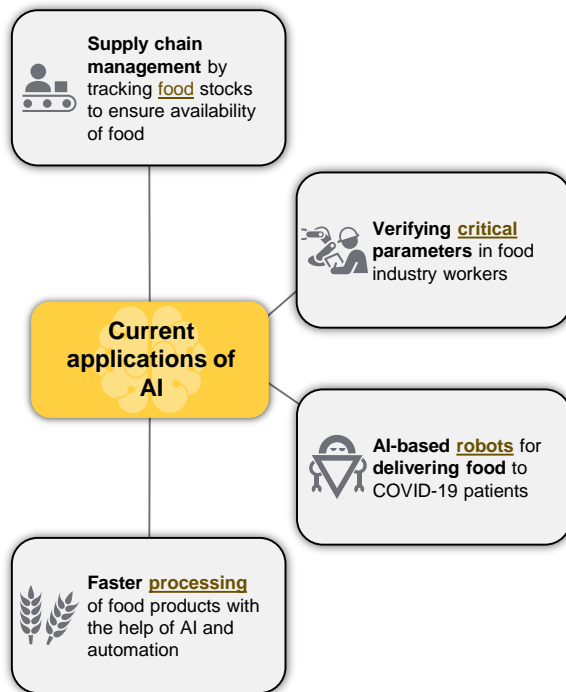


AI-based model **HealthMap** and AI-based application **BlueDot**, were one of the first to sound an alarm on the coronavirus epidemic

COVID-19 is expected to highlight the applicability of AI in various segments to achieve faster and low-error production



Artificial Intelligence (AI): Impact of COVID-19



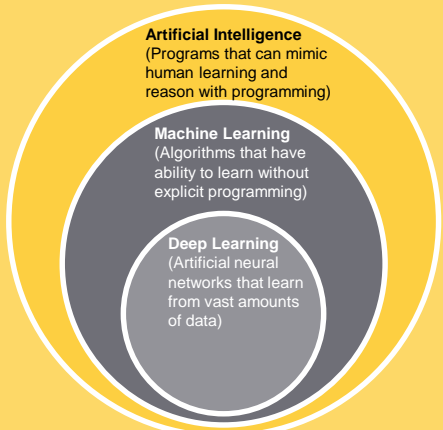
Long term effects of COVID-19 for AI

- AI will be **increasingly** utilized in **forecasting food demands** and **ensuring efficient delivery**
- Increase in AI-based healthcare and **nutrition applications** that **monitor users in real-time**
- The increased use of AI in **predictions of products and materials** that will be **successful in the market**
- Increased **investment in AI technology** will help in **increasing the technologies adoption**
- The **coronavirus pandemic** is **expected** to accelerate uptake of **digitalization technology** across segments. Developing countries are **expected** to build on their **digitalization capabilities**



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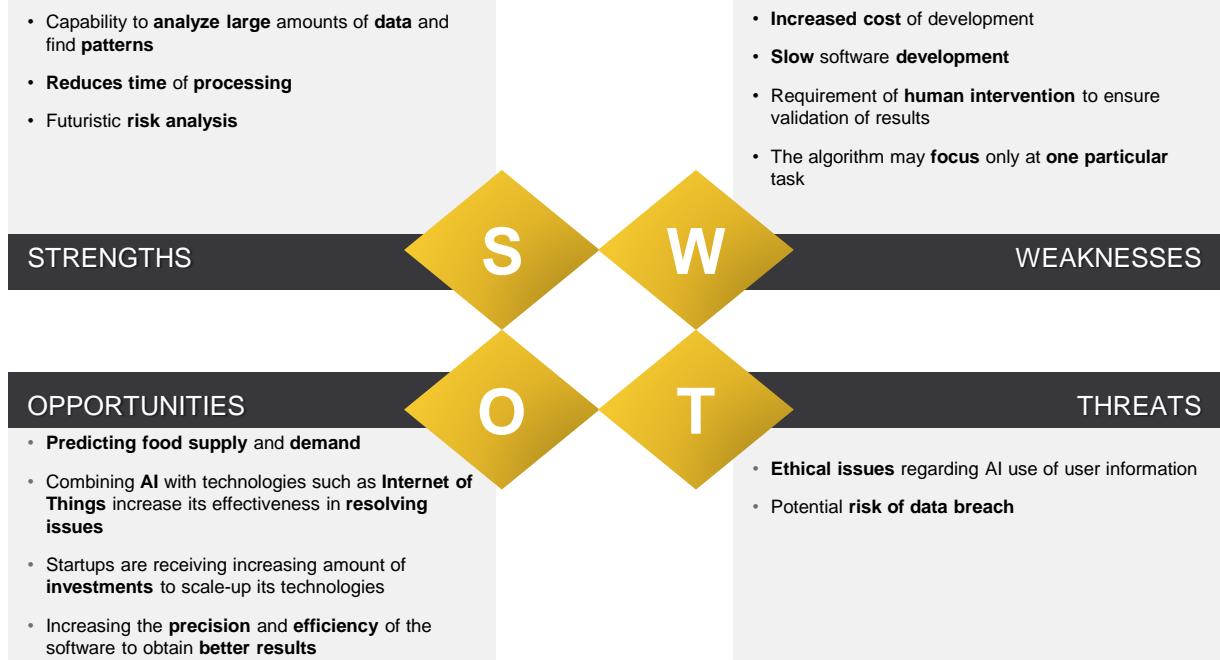
- The AI technology is a **relatively new** to be **adopted in the food and beverage industry**.
- The technology is capable of **analyzing large data** and **producing patterns** that can also be **predicted**.



Definitions

AI brings unique capabilities of analyzing large data to find patterns that can be utilized in the food and beverage industry

Artificial Intelligence (AI): SWOT Analysis



Artificial Intelligence (AI): Applications

Key Takeaways

- Artificial Intelligence has found **use in every aspect of food supply chain.**
- While traditionally more focus was observed in the food processing segment the focus has now **increased on personalized food products, predictive technologies and agriculture segment.**

Webinar Alert

AI is FutureBridge's Top 5 Technology Trend in 2020. Watch Now via [this link](#).

Agriculture

- **Weather prediction**
 - Google's Nowcast [technology](#) is expected to provide weather predictions accurately with the help of AI.
- **Raw Material assessment**
 - Precision Agriculture [utilizes](#) AI to predict crop pests or diseases. Microsoft and Danone have partnered to fund European startups that [provide](#) AI-based solutions for sustainable food and regenerative agriculture.
- **Robots for harvesting**
 - Panasonic's AI-equipped tomato [harvesting](#) robots increases efficiency of picking.

Processing at factories

- **Sorting Solutions**
 - TOMRA [utilizes](#) spectroscopy, LASER, and machine learning algorithms to sort food, vegetables, and waste stream objects.
- **Predictive maintenance**
 - Tetra Pak will [launch](#) its "factory of the future", machines will be able to communicate with each other as well as with the digital systems of the entire operation, automatically taking on tasks such as diagnosing problems, ordering and delivering parts, and looking for an engineer who is most suitable for the service needed.
- **Predictive products**
 - Kerry Group (Ireland) [collaborated](#) with IBM (US) to launch an artificial intelligence (AI) predictive tool- Kerry Trendspotter. Kerry Trendspotter would allow companies to utilize large unstructured data to interpret consumer behavior and predict consumer needs.
- **Faster Processing**
 - AI and automation solution provider Esker (US) and Angulas Aguinaga (Spain) [collaborated](#) to process food products faster. Esker utilizes Oracle JD Edwards Enterprise Resource Planning system for three times faster order processing.
- **Workers assessment**
 - Platinum CCTV verifies [critical](#) parameters in food industry workers.
- **Managing inventory**
 - Companies are utilizing AI for managing inventory and ensuring profitability. LeanDNA (US) [raised](#) USD15 Mn for AI driven factory management platform in Series B funding round.

Delivery routes

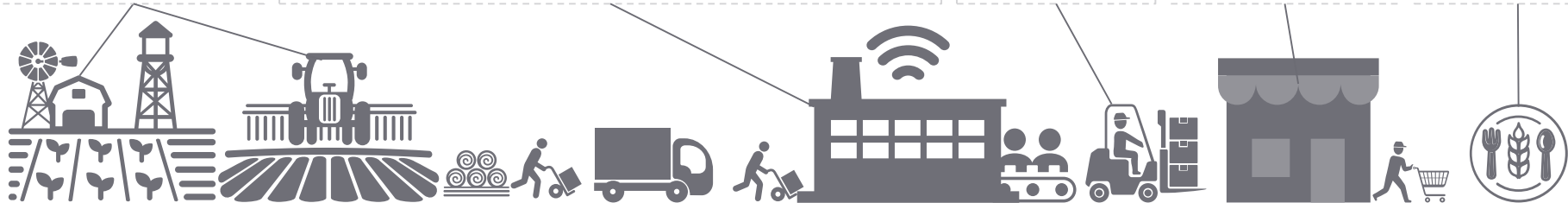
- Companies such as Dragontail systems are [utilizing](#) AI technology for scheduling deliveries with better time management.

Supermarkets/Grocery Stores

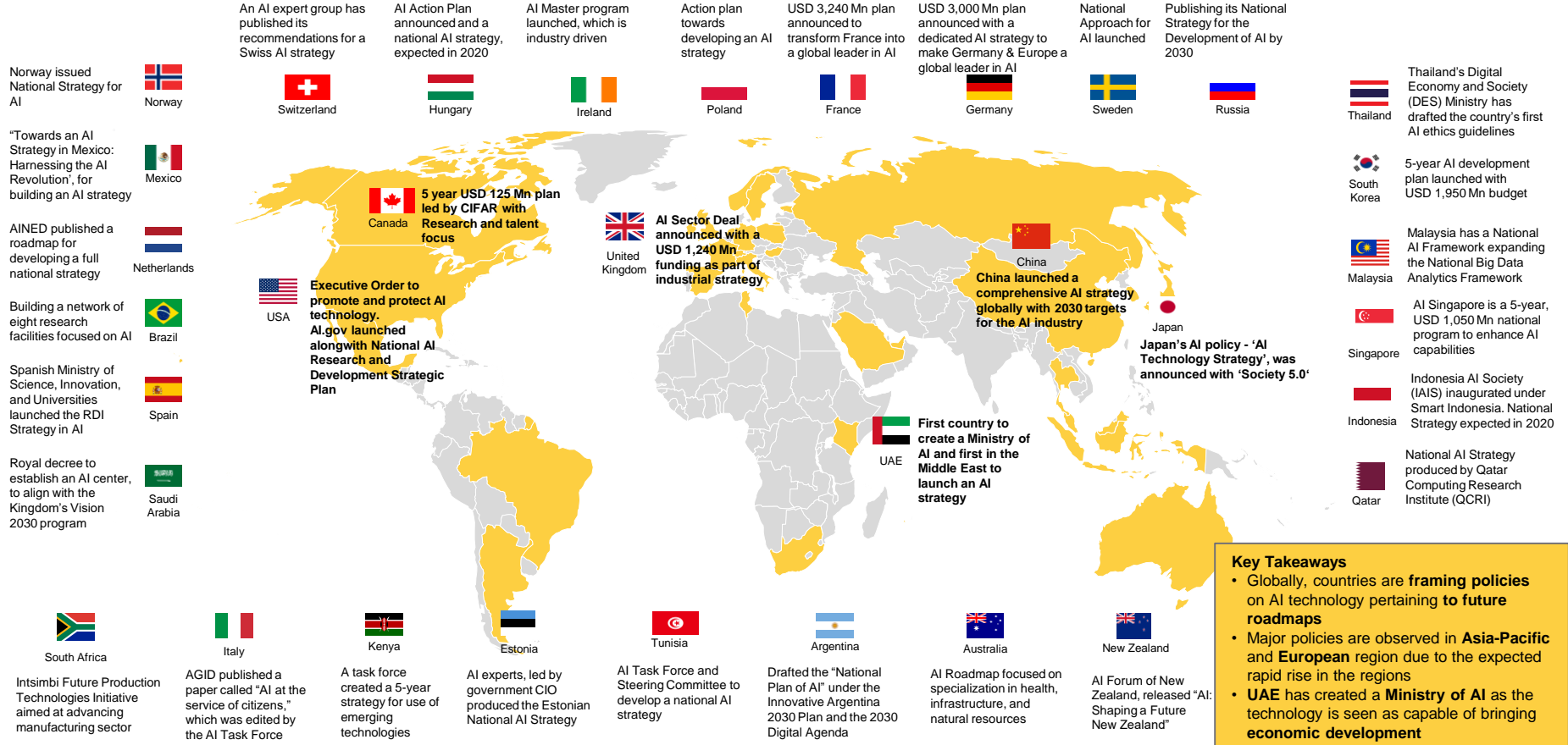
- **Food waste management**
 - Canadian Produce Marketing Association's (CPMA) [food](#) waste management tool AI track data about fresh produce specific to the Canadian market.
- **Digital market**
 - Trigo Vision [amalgamates](#) computer vision and Artificial Intelligence technology for a camera-based technology that detects when a product is moved from the shelf into a basket.

Consumers

- **Personalization**
 - Kellogg's Company [launched](#) Bear Naked Custom, which lets people make their own customized granola from over 50 ingredients. The AI makes suggestions about what ingredients to add to your granola and lets you know if your ingredients are likely to taste good together or not.



Global Policies for Artificial Intelligence (AI)



Key Takeaways

- Globally, countries are framing policies on AI technology pertaining to future roadmaps
- Major policies are observed in Asia-Pacific and European region due to the expected rapid rise in the regions
- UAE has created a Ministry of AI as the technology is seen as capable of bringing economic development

Note: Currency converted to USD Millions by OANDA; Regions are not exhaustive

Source: OECD, Developments



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- AI is capable of **analyzing large amount** of both numeric and abstract data to **predict products** with **characteristics** that are desirable by consumers.
- The analysis of **big data** allows **prediction** of ingredients and conditions to **predict a possible best-seller product**.
- Although, **human intervention is necessary** to validate the results of AI analysis.
- **Mackmyra, Fourkind, and Microsoft** had partnered to produce **Intelligens whiskey**. The AI software generated over **70 Mn recipes** and a **discriminatory algorithm** allowed filtering of recipes, which is a process that could have taken several months.

AI's predictive technology is expected to increase probability of product success

Artificial Intelligence (AI): Case Study



Mackmyras *Intelligens* whiskey

Swedish whiskey distillery **Mackmyra** released a whiskey generated utilizing an **AI (AI)** programme called **Intelligens**

Players involved

- The **Mackmyra** whiskey was prepared by utilizing **Microsoft Azure Cloud Computing platform** and **Microsoft's Machine Learning Studio**, which is a powerful browser-based tool as a **platform**

Procedure

- Mackmyra distillery provided **Fourkind** with its own **existing 75 recipes** (including **award-winning blends**), **sales data, customer preferences, ratings, and brand ambassador evaluations**
- The raw data also includes **malting, fermentation, distillation, and maturation data**
- The AI technology is capable of **utilizing the raw data set** with a combination of **explorative algorithms generating** more than **70 Mn different recipes**
- The technology also utilizes **another** set of **algorithm** to discriminate between, which **recipes may work** from the already fed in data
- The algorithm highlights those whiskey recipes it predicts will be most **well-liked by consumers** and of the **highest quality**, based on the cask types that are currently on hand
- The **suggested whiskey recipes** are **curated by master blenders** (by Master blender Angela D'Orazio in this scenario)

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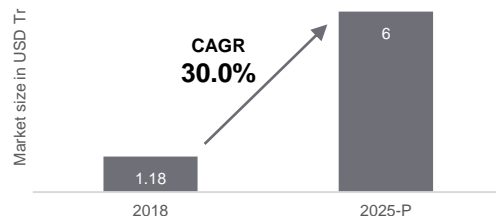
- AI is a rapidly growing industry with a **CAGR of 30.0%** and an expected market size of **USD 6 trillion** in 2025.
- The recent **COVID-19 pandemic** may cause a **higher adoption** of the technology.
- The **North American** AI market is estimated to be **USD 3.3 trillion** by 2025, owing to the region being the hub of **technological advancement**.
- **Asia** and **Rest of World** are expected to **rapidly grow** due to the presence of **AI talent** amongst the population.
- The highest funded AI startup in 2019 is **NotCo** (Chile), which utilizes capability of AI to **predict ingredient combination** to develop plant-based options that **mimic animal protein**.

AI market is expected to be a USD 6,000 Bn industry by 2025



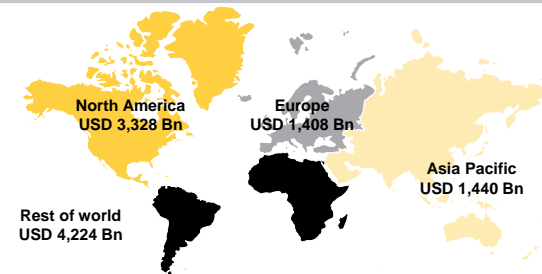
Artificial Intelligence (AI): Market Estimation

Global AI market by value

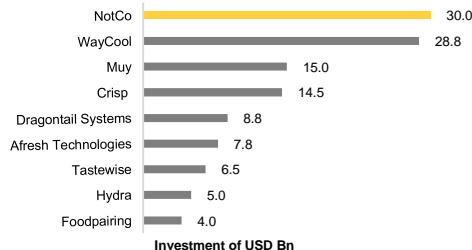


Source: *Deloitte, FutureBridge Analysis*

Projected regional market analysis in 2025



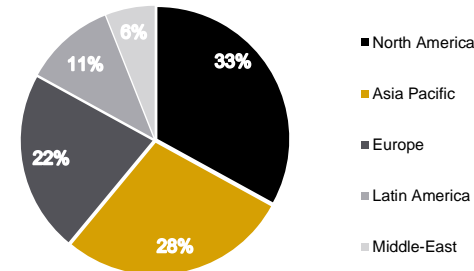
Total Funding of active AI startups in food segment (2019)



Source: *FutureBridge Analysis*

For more information check our 2H-2019 TDD >>>

Percentage of active AI startups, by region (2019)



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- The published patents in the AI segment are **steadily increasing** with the top regions in **North America, Europe, and Asia-Pacific regions**. The regions are highly **active in AI technology** and also have **increasing policies for regulating** the technology.
- Established companies such as **IBM (US), LG Electronics (South Korea), Microsoft (US), and Kraft Foods Group Brands (US)** in the segment are highly active to ensure higher efficiency.
- The patents in the AI domain are mainly **focused** on the **personalized food segment**.
- The **predictive** and **big data analysis** of AI is utilized for **personalized recommendation** of food to user.

Patents in the AI domain are focused on the predictive capabilities of the technology



Artificial Intelligence (AI): Patent Analysis

Patent: [US20200042865A1](#)



Title: Method and apparatus for recommending food and drink based on AI-based user status

Assignee: LG Electronics

Claim: The patent describes an apparatus that can **recommend food** based by utilizing **AI** technology. The apparatus is capable of recommending food, beverages, kitchen appliances to be utilized by **considering the emotional aspects** of the user.

Patent: [WO2019148033A1](#)

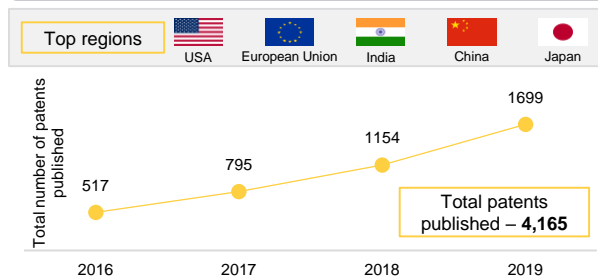


Title: Method and system for preference-driven food personalization

Assignee: Kraft Foods Group Brands

Claim: The patent describes a method for **improving personalization** of food for users. The database generates recipes by utilizing **dietary inputs** from a **subject matter expert interface**. The inputs include **food preferences, user characteristics, and meal rankings**.

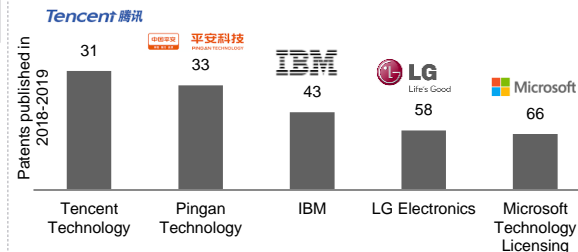
Total patents published from 2016-2019



Source: Questal Orbit

Keywords: (Artificial intelligence OR Machine Learning OR AI OR Intelligent agent*) AND (Food* OR Beverage* OR Snack OR Puree* OR Juice* OR baker* OR Dair* OR Dessert* OR Breakfast* OR drink* OR confectionar* OR Cand* OR chocolate* OR Diet* OR Nutrition* OR Food processing); Patents restricted with relevant class codes

Top 5 companies with patents published in 2018-2019



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- North America and Asia Pacific have the highest papers published as the technology is expected to rapidly evolve.
- The artificial neural network model utilizes predictive capabilities to assess the characteristics of beer that can increase its acceptability in consumers.
- Research involves methods to utilize AI to increase efficiency and optimizes working of industrial equipment such as chillers.
- The Chinese Academy of Sciences, University of California System, and State University System of Florida are the top 3 institutes involved in publishing technical papers.

Technical papers in the AI domain is focused on increasing consumer acceptability of products and increasing efficiency of machines



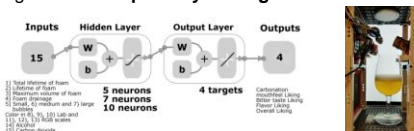
Artificial Intelligence (AI): Technical Papers Analysis (2015 – 2019)

Title: [Development of Artificial Neural Network Models to Assess Beer Acceptability Based on Sensory Properties Using a Robotic Pourer: A Comparative Model Approach to Achieve an AI System](#)

Researchers: Claudia Gonzalez Viejo, Damir D. Torrico, et.al.

Key takeaways:

- Robotic pourer **RoboBEER** was utilized to assess **carbonation, mouthfeel, bitterness, flavor, 15 colors, foam-related** parameters and consumer liking descriptors
- The paper states the use of computer vision algorithms and artificial neural network algorithms to assess the **efficacy of beer** making and its **acceptability amongst consumers**



Title: [Data-driven operation performance evaluation of multi-chiller system using self-organizing maps](#)

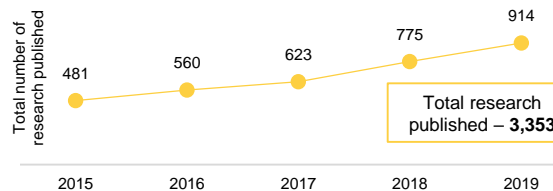
Researchers: Josep Cirera, Maria Quiles, et.al.

Key takeaways:

- The research describes a method to **detect deviations** in industrial **chiller systems**
- The methods used are **data-driven** that can describe a coefficient of performance indicator (COP) in various chiller systems such as **cooler capacity** and **power consumption**
- The research prescribes a self-organizing map (SOM), which is based on neural networks that **evaluates performance** of various COP's and ensures savings with optimized performance of chillers



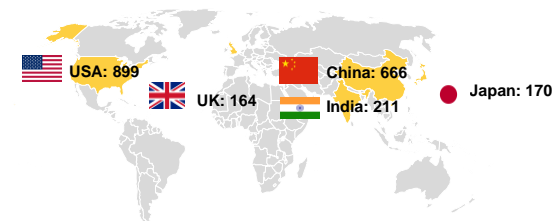
Total technical papers published



Source: Web of Science

Keywords: (Artificial intelligence OR Machine Learning OR AI OR Intelligent agent*) AND ((Food*) OR (Beverage*) OR (Snack*) OR (Puree*) OR (Juice*) OR (baker*) OR (Dair*) OR (Dessert*) OR (Breakfast*) OR (drink*) OR (confectionar*) OR (Cand*) OR (chocolate*) OR (Diet*) OR (Nutrition*) OR (Food processing)); Search results restricted by appropriate subjects

Top 5 countries with technical papers published





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- AI is being utilized to **interpret large datasets** to provide an **increased personalization** in products, **predictive analytics** for factories, and **inter-connectivity** of food businesses.
- The trend for utilization of AI in the food and beverage segment includes **food flavor or combination prediction**, **reduction in food wastages** and **optimization of the food supply chain**.
- **Startups** are receiving higher funding to **expand their technologies** and their **geographical reach**.
- Established players such as **Sony** and **Kerry Group** are expected to **increase competitiveness** in the segment with their **technological expertise**.

Established players such as Sony and Kerry Group are increasing competitiveness in the AI space

Artificial Intelligence (AI): Developments

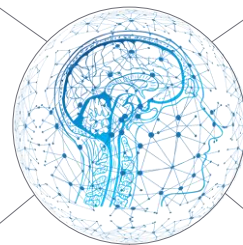
Faster processing

- AI and automation solution provider **Esker** (US) and **Angulas Aguinaga** (Spain) **collaborated** to **process food products faster**. Esker utilizes Oracle JD Edwards Enterprise Resource Planning system for three times faster order processing.
- **IIoT** and **AI-based** startup **Worximity Technology** (Canada) **received USD6.25 Mn** in investment series A, led by food processing giant **Marel** (Iceland).

Supply chain management

- **Scale AI** (Canada) **announced** an investment of **USD 3.4 Mn** for **AI (AI) solutions** to combat COVID-19 pandemic for developing **supply chain management**.
- **Canadian Produce Marketing Association's** (CPMA) (Canada) **introduced** new **food waste management tool** that uses AI data capture service to help the members to **track data about fresh produce**.

Applications of AI



Factory operations

- AI startup **Covariant** (US) **raised** USD 40 Mn. The company provides AI software for **warehouse robots** that pick objects with 95% accuracy.
- **LeanDNA** (US) **raised USD15 Mn** for **AI driven factory management platform** in Series B funding round.

Centers or projects

- **ACG Group** (India) **inaugurated** a Switzerland-based **center of excellence** capable of exhibiting the company's **AI capabilities** and digitalization.
- **Sony** (Japan) **launched** an AI unit with three **flagship projects**, which include **gastronomy**, gaming, imaging & sensing.

Predictive technology

- **Kerry Group** (Ireland) **collaborated** with **IBM** (US) to launch an AI predictive tool- **Kerry Trendspotter** to interpret consumer behavior and **predict consumer needs**.
- The **Not Company** (Chile) has **partnered** with **Papa John's pizza** (US) to produce vegan meat. The startup utilizes AI to **create a library** of ingredients for **recreating vegan options** of animal protein.



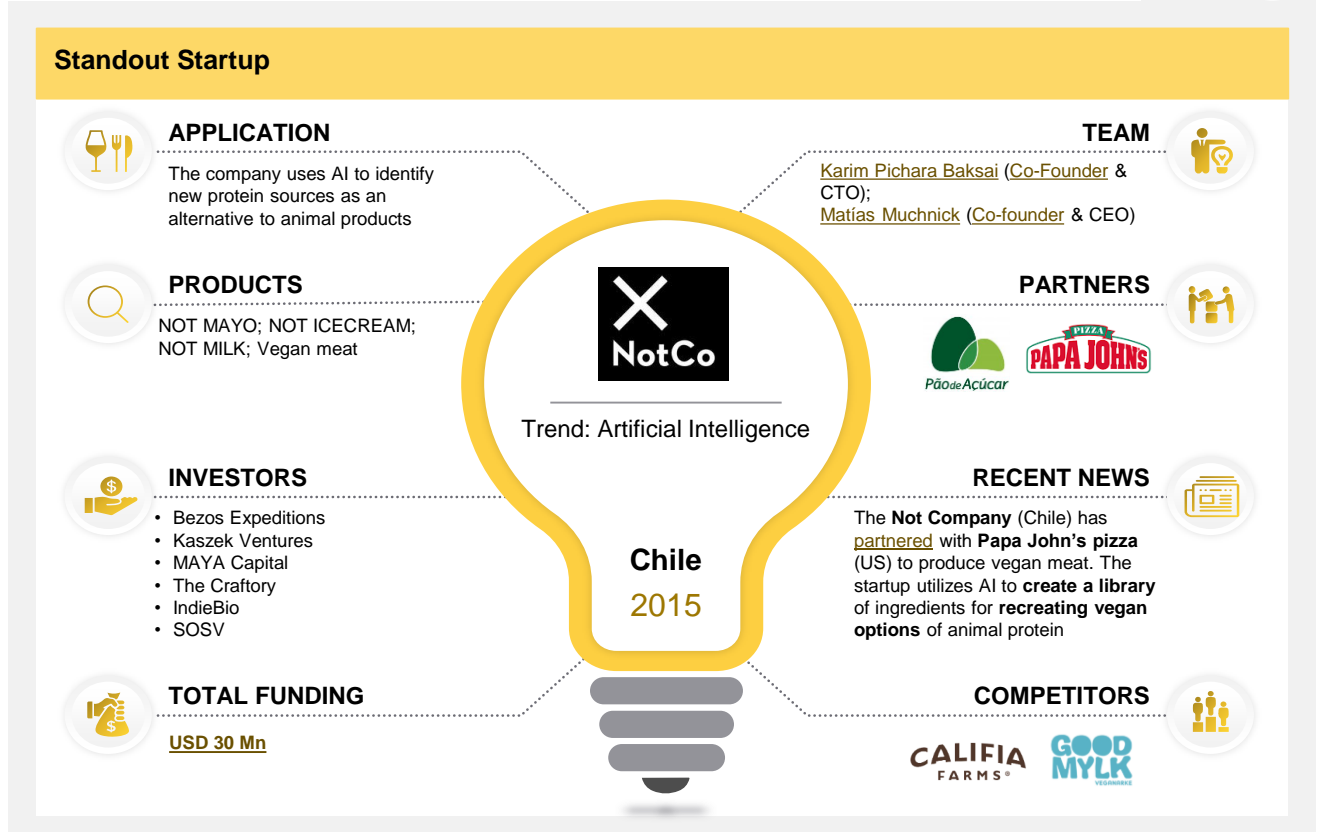
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- NotCo utilizes **AI technology** to create plant-based products that can **mimic animal protein**.
- AI technology helps in **predicting combinations of ingredient** to create the **desired flavor and texture**.



The Not Company's products

NotCo utilizes AI technology to produce plant-based protein that mimic animal protein



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